## FLUORINE-CONTAINING $\beta$ -SULTONES COMMUNICATION 42. NEW METHOD FOR PREPARATION OF FLUOROSULFONIC ACID

M. A. Belaventsev, V. M. Pavlov, G. A. Sokol'skii, and I. L. Knunyants UDC 542.91:547.269.351:546.16

It is known that the reaction of tetrafluoroethane- $\beta$ -sultone (I) with H<sub>2</sub>SO<sub>4</sub> gives FSO<sub>3</sub>H and the labile trifluorovinylsulfuric acid, which decomposes at 50°C into FSO<sub>3</sub>H and the difluoro ketone [1], which in turn decomposes rapidly to give CO and tetrafluoroethylene [1, 2]

$$\begin{array}{c} \text{SO}_2\\ \text{CF}_2\\ \text{CF}_2\\ \text{CF}_2\\ \text{(I)} \end{array} \rightarrow \begin{array}{c} \text{FSO}_2\text{OH} + \text{CF}_2 = \text{CFOSO}_2\text{OH} \\ \text{FSO}_2\text{OH} + \text{CF}_2 = \text{CFOSO}_2\text{OH} \\ \text{FSO}_2\text{OH} + \text{CF}_2 = \text{C} = 0 \end{array}$$

The latter when reacted with  $SO_3$  is easily converted to (I) [3, 4]. In view of what has been said it is logical to assume that the following processes can be realized:

$$(I) + SO_3 + 2H_2SO_4 \xrightarrow{50^\circ} 4FSO_2OH + 2CO$$
$$CF_2 = CF_2 + 2H_2S_2O_7 \xrightarrow{50^\circ} 4FSO_2OH + 2CO$$

A description of such reactions is the subject of the present communication.

It proved that CO is evolved when a solution of (I) in 30% oleum is heated above 20°, the amount of which reaches the theoretical amount when a mixture with the composition (I):  $SO_3$ :  $H_2SO_4 = 1:1:2$  is heated up to 50°. FSO<sub>3</sub>H was isolated in over 90% yield when the residue was fractionally distilled.

The second process, based on the use of tetrafluoroethylene, arouses much more interest. The passage of this compound through pyrosulfuric acid (50% oleum), heated up to 50°, results in the quantitative evolution of CO and the formation of analytically pure  $FSO_3H$ , which makes it possible to regard this reaction as a method for the preparation of  $FSO_3H$ .

Previously it was shown that the reaction of  $\alpha$ -hydrohexafluoroisobutyric acid (II) with SO<sub>3</sub> gives the stable  $\alpha$ -hydrohexafluoroisobutyrylsulfuric acid (III), the hydrolysis of which leads to the stable hexafluorodimethylketene (IV) [5]. In like manner, the reaction of  $\alpha$ -hydrotetrafluoropropionyl fluorosulfate (V) with SO<sub>3</sub> gives the labile trifluoromethylfluoro ketone (VI), which was isolated as the isomeric trifluoroacryloyl fluoride [6]

$$(CF_3)_2CHCOOH + SO_3 \xrightarrow{20^{\circ}} (CF_3)_2CHCOOSO_2OH \xrightarrow{150^{\circ}} (CF_3)_2C = C = O + H_2SO_4$$
(II)
(III)
(III)
(IV)
(IV)
$$CF_3CHFCOOSO_2F + SO_3 \xrightarrow{150^{\circ}} \left[ CF_3CF = C \\ (V) \end{array} \right] \xrightarrow{t^{\circ}} CF_8CF = C = O + FSO_2OSO_2OH$$
(V)
(V)

The formation of these fluorine-containing ketones from the derivatives of  $\alpha$ -hydropolyfluorocarboxylic acids is undoubtedly associated with the relative lability of the  $\alpha$ -C-H bond. It is possible to

Translated from Izvestiya Akademii Nauk SSSR, Seriya Khimicheskaya, No. 7, pp. 1568-1570, July, 1973. Original article submitted November 29, 1972.

• 1974 Consultants Bureau, a division of Plenum Publishing Corporation, 227 West 17th Street, New York, N. Y. 10011. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, microfilming, recording or otherwise, without written permission of the publisher. A copy of this article is available from the publisher for \$15.00. assume that the simplest homolog of these acids, namely difluoroacetic acid, is capable of reacting in a similar manner to give the unstable difluoroketene, which on decomposition gives CO and tetrafluoroethylene (or tetrafluoroethane- $\beta$ -sultone or FSO<sub>3</sub>H).

Actually, an exothermic reaction is observed when difluoroacetic acid is mixed with  $SO_3$  in a 1:2 ratio, which is accompanied by the evolution of CO and tetrafluoroethylene (GLC), and the formation of  $FSO_3H$  (nitrone test).

A similar result is also achieved by running the process in an autoclave. It is clear that this process is multistep, and that one of the intermediate products is difluoroketene, which is probably formed by the decomposition of the unstable difluoroethylidene-bis-sulfuric acid (cf. above).

$$CHF_{2}COOH + 2SO_{3} \xrightarrow{20^{\circ}} [CF_{2} = C(OSO_{2}OH)_{2}] \xrightarrow{50^{\circ}} 2FSO_{3}H + 2CO$$

As a result, the end product of the reaction of difluoroacetic acid, difluoroketene, tetrafluoroethylene, and tetrafluoroethane- $\beta$ -sultone (under the appropriate conditions) with SO<sub>3</sub> is FSO<sub>3</sub>H, the yield of which is limited mainly by the amount of difluoromethylene groups in the starting compound. It is possible to assume that this process is also typical for other compounds, in which the difluoromethylene group is connected by either a single or a double bond to a monatomic carbon grouping.

## EXPERIMENTAL METHOD

<u>Reaction of Tetrafluoroethane- $\beta$ -sultone with Oleum</u>. To a stirred solution of 4.0 g of SO<sub>3</sub> in 9.8 g of 100% H<sub>2</sub>SO<sub>4</sub> at ~20° was slowly added 9.0 g of tetrafluoroethane- $\beta$ -sultone in drops; here slight heat evolution was observed and the formation of a homogeneous viscous mass. Subsequent slow heating from 20 to 50° in an hour resulted in the evolution of 2.0 liters (89%) of CO (GLC and test with PdCl<sub>2</sub>). The residue was fractionally distilled to give 18.2 g (91%) of FSO<sub>3</sub>H.

<u>Reaction of Tetrafluoroethylene with Pyrosulfuric Acid</u>. In a Teflon reactor, equipped with a dropping funnel, a gas-inlet tube and a reflux condenser, was placed 96.0 g of 100%  $H_2SO_4$ . With cooling in an ice-salt mixture, 80.0 g of freshly-distilled  $SO_3$  was slowly added in drops. Then 12 liters of dry tetra-fluoroethylene was passed in at 50° at such a rate as to assure its complete solution (10-20 ml/min). Here 22.5 liters of CO was evolved. The residue represented 200 g (100%) of colorless analytically pure FSO<sub>3</sub>H.

Reaction of Difluoroacetic Acid with  $SO_3$ . To 9.6 g of difluoroacetic acid at 40-50° was slowly added (in 2-2.5 h) 16.0 g of  $SO_3$  in drops. Here 18 liters of CO was evolved. Fractional distillation of the residue gave 14.8 g (74%) of FSO<sub>3</sub>H.

A mixture of the same reactants was heated in a steel autoclave at  $40-50^{\circ}$  for 2 h. Here we collected 21 liters of CO and obtained 16.2 g (81%) of FSO<sub>3</sub>H.

## CONCLUSIONS

1. The reaction of tetrafluoroethylene with pyrosulfuric acid leads to the quantitative formation of analytically-pure fluorosulfonic acid.

2. The reaction of difluoroacetic acid with sulfur trioxide leads to the formation of carbon monoxide and fluorosulfonic acid.

## LITERATURE CITED

- 1. L. I. Ragulin, M. A. Belaventsev, G. A. Sokol'skii, and I. L. Knunyants, Izv. Akad. Nauk SSSR, Ser. Khim., 2230 (1969).
- 2. D. C. England and C. G. Krespan, J. Org. Chem., 33, 816 (1968).
- 3. M. A. Dmitriev, G. A. Sokol'skii, and I. L. Knunyants, Izv. Akad. Nauk SSSR, Otd. Khim. Nauk, 847 (1960).
- 4. M. A. Belaventsev, G. A. Sokol'skii, and I. L. Knunyants, Izv. Akad. Nauk SSSR, Ser. Khim., 1613 (1965).
- 5. V. M. Pavlov, M. A. Belaventsev, V. F. Gorelov, G. A. Sokol'skii, and I. L. Knunyants, Khim. Geterotsikl. Soed., 13 (1973).
- 6. M. A. Belaventsev, V. A. Pashinin, L. I. Ragulin, and G. A. Sokol'skii, Zh. Organ. Khim., <u>9</u>, 256 (1973).